

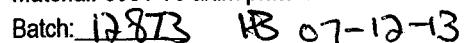
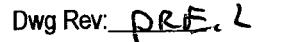
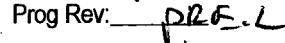
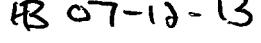
Date: Wednesday, 12/12/2007 3:48:05 PM  
 User: David Duval

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MOUNTING LUG U/R	
Job Number	: 36309		Part Number	: D37141	
Estimate Number	: 13095		Drawing Number	: D3714 U/R	
P.O. Number	:		Project Number	: N/A	
This Issue	: 12/12/2007 S.O. No. :		Drawing Revision	: U/R	
Prsht Rev.	: NC		Material	:	
First Issue	: / / Type : SMALL /MED FAB		Due Date	: 12/14/2007 Qty: 1 Um: Each	
Previous Run	:				
Written By	:				
Checked & Approved By	:				
Comment	: Est Rev:A 07-12-12 new issue DD		FOR ENGINEERING USE ONLY		

PROTOTYPE

## Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description:
1.0	M6061T6B1000X04000  12000	6061-T6 Bar 1.0" x 4.0"
		
Comment: Qty.: 0.2289 f(s)/Unit Total : 0.2289 f(s) 6061-T6 Bar 1.00" x 4.0" Material: 6061-T6 alum plate 1.00" thick Batch:  12873 HB 07-12-13		CERTIFICATE OF CONFORMITY REQUIRED
2.0	WATER JET 	FLOW WATER JET 
Comment: FLOW WATER JET 1-Cut as per Dwg D3714 Dwg Rev:  PRE. L HB 07-12-13 Prog Rev:  PRE. L 		
3.0	QC2 	INSPECT PARTS AS THEY COME OFF MACHINE 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE  HB 07-12-13		
4.0	QC8 	SECOND CHECK 
Comment: SECOND CHECK <b>ENGINEERING APPROVAL</b>		
5.0	PACKAGING 1 	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Identify and Stock: Location: 		

Date: Wednesday, 12/12/2007 3:48:05 PM  
User: David Duval

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG U/R

Job Number: 36309

Part Number: D37141

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



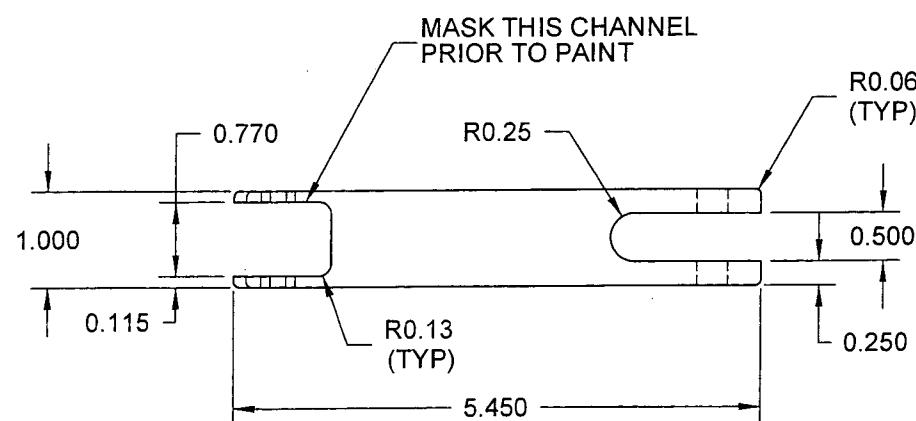
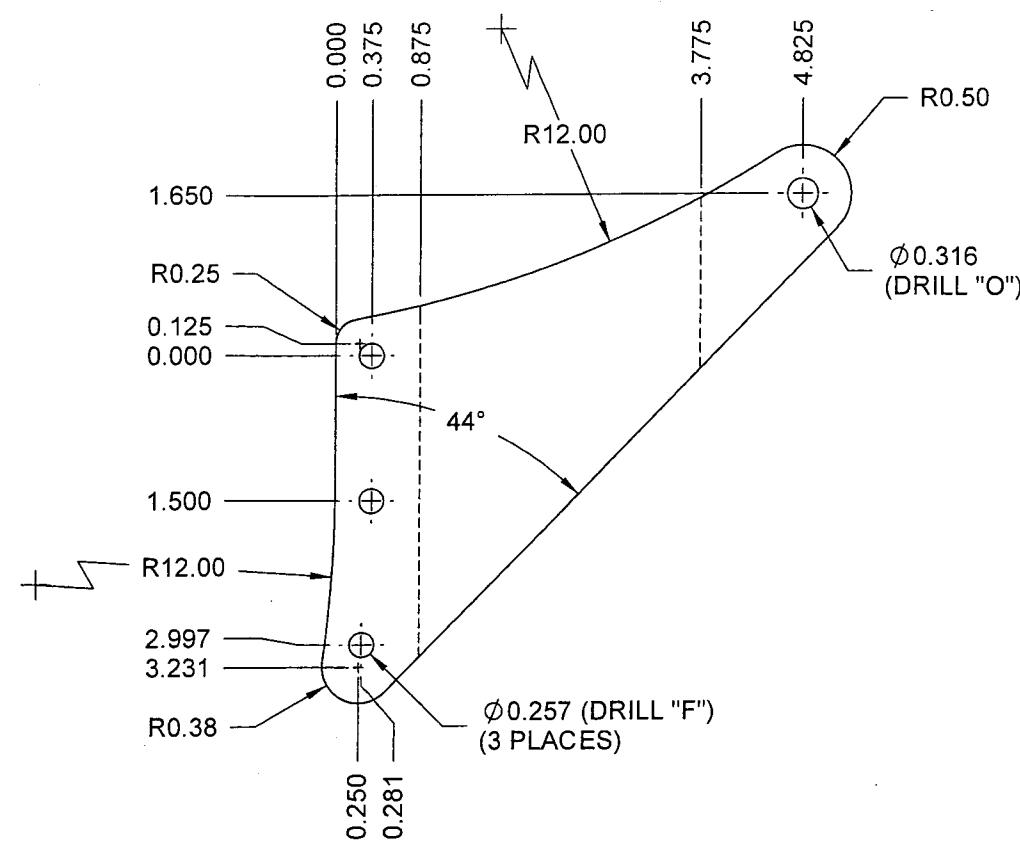
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08.05.15

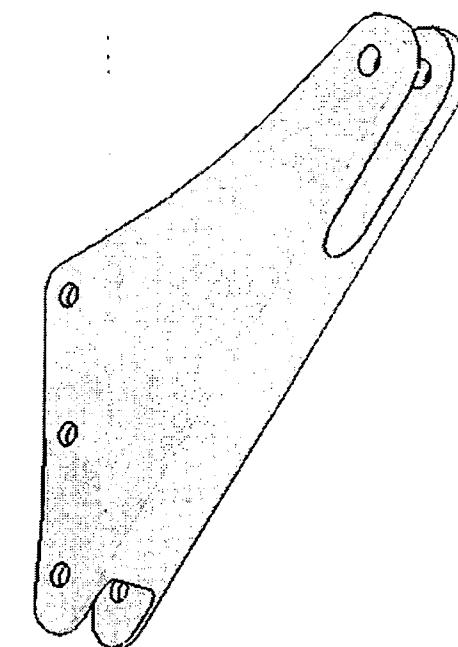
00236



### D3714-1 MOUNTING LUG

#### NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
PER AMS-QQ-A-200/8 (OR AMS 4160)  
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3714-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.92 lbs



**PRELIMINARY ISSUE**

07.12.12. S/N00236A

A	NEW ISSUE	MB	07.12.10
REV.	DESCRIPTION	BY	DATE
DESIGN	1/2		
DRAWN	1/2		
CHECKED	JDC		
MFG. APPR.	JP		
APPROVED	WJ		
DE APPR.			
DATE	07.12.10		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3714 REV. A SHEET 1 OF 1

TITLE MOUNTING LUG SCALE 1:2

COPYRIGHT © 2007 BY DART AEROSPACE LTD  
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS  
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT  
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

CART AEROSPACE LTD	Work Order:	36309
Description: MOUNTING LUG	Part Number:	D374-1
Inspection Dwg: 3714-1 Rev: DREL		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	HB	Audited by:		Prototype Approval:	b
Date:	07-12-13	Date:		Date:	07.12.14

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	